

Use Instructions

1. Pre-mix **INSULCAST 3230 LV** in original container before use to ensure that any settled filler is re-incorporated.
2. Weigh out the required amount of **INSULCAST 3230 LV**. Weigh out required amount of curing agent (see mix ratio).
3. Mix thoroughly, being certain to scrape sides and bottom of container.
4. De-air at 29 in. Hg for 10-15 minutes.
5. Pour into mold or cavity.

Cure Schedule

Insulcure 9 OR 196: 16 to 24 hours at room temperature (25°C), or 2 hours at 65°C.

Storage Requirements

This product may settle upon shipment or storage. The product should be re-mixed well prior to use. Store material in a cool dry place.

Date 08/2006

IMPORTANT:

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HEALTH CAUTION:

Avoid breathing possible fumes, mists and vapors which can cause severe respiratory damage. Use of NIOSH approved breathing apparatus is required for more than minimal exposure. Always work in areas with adequate ventilation to allow dissipation of polyamine and other chemical fumes, and where applicable, solvent fumes. Use of goggles, protective garments, rubber gloves, protective cream is required. If material gets into eyes, flush thoroughly with clean water for twenty (20) minutes; then seek medical treatment. Avoid skin contact. Material can cause contact dermatitis. Always wash exposed areas immediately, using warm water and soap, followed by rinsing with clean water. Observe all safety precautions. It is important when using solvent based materials or solvents to keep away from open flame or ignition source.

**PLEASE REFER TO MATERIAL SAFETY DATA SHEET FOR FURTHER FIRST AID INFORMATION.
FOR CHEMICAL EMERGENCY, CALL CHEMTREC (DAY OR NIGHT) 800 424-9300.**