

Curing Agent Ratio Chart

100:11-12 with **INSULCURE 9** - Fast cure and small castings
100:23-25 with **INSULCURE 44** - Larger castings
100:12-18 with **INSULCURE 13** - Fastest cure

Cure Schedule

INSULCURE 9: Overnight at room temperature (24 hrs. @ 25°C)
INSULCURE 44: Overnight at room temperature (24 hrs. @ 25°C)
INSULCURE 13: 2-3 hrs. @ 25°C.

Storage Requirements

This product contains lightweight glass microballoons which have a tendency to float toward the top of the container during shipment and storage. The product must be re-mixed well prior to use. Store material in a cool dry place.

Limitations

Do not pre-heat material during use or before material has gelled. Pre-heating will lower the viscosity and cause excessive phase separation of the glass microballoons. Some phase separation is normal as the material gels but will be more noticeable in the black version.

Date 08/2006

IMPORTANT:

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HEALTH CAUTION:

Avoid breathing possible fumes, mists and vapors which can cause severe respiratory damage. Use of NIOSH approved breathing apparatus is required for more than minimal exposure. Always work in areas with adequate ventilation to allow dissipation of polyamine and other chemical fumes, and where applicable, solvent fumes. Use of goggles, protective garments, rubber gloves, protective cream is required. If material gets into eyes, flush thoroughly with clean water for twenty (20) minutes; then seek medical treatment. Avoid skin contact. Material can cause contact dermatitis. Always wash exposed areas immediately, using warm water and soap, followed by rinsing with clean water. Observe all safety precautions. It is important when using solvent based materials or solvents to keep away from open flame or ignition source.

**PLEASE REFER TO MATERIAL SAFETY DATA SHEET FOR FURTHER FIRST AID INFORMATION.
FOR CHEMICAL EMERGENCY, CALL CHEMTREC (DAY OR NIGHT) 800 424-9300.**