

Use Instructions

1. Premix **INSULCAST 136** in the original container prior to use to reincorporate any settled filler.
2. Weigh out the required amount of **INSULCAST 136**.
3. Measure out the appropriate amount of curing agent:
4. Mix thoroughly, scraping both sides and bottom of container.
5. Evacuate mixture at 29 in. Hg for 5-10 minutes.
6. Pour into cavity or mold.

Curing Agent Ratio Chart

INSULCURE 9	6-7:100 parts
INSULCURE 11B	9-10:100 parts

Cure Schedule

Insulcure 9:	16 to 24 hours at room temperature (25°C) or, 1 hour at 65°C
Insulcure 11B:	2 hours at 100°C
Post Cure	1 hour at 150°C

Date 08/2006

IMPORTANT:

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HEALTH CAUTION:

Avoid breathing possible fumes, mists and vapors which can cause severe respiratory damage. Use of NIOSH approved breathing apparatus is required for more than minimal exposure. Always work in areas with adequate ventilation to allow dissipation of polyamine and other chemical fumes, and where applicable, solvent fumes. Use of goggles, protective garments, rubber gloves, protective cream is required. If material gets into eyes, flush thoroughly with clean water for twenty (20) minutes; then seek medical treatment. Avoid skin contact. Material can cause contact dermatitis. Always wash exposed areas immediately, using warm water and soap, followed by rinsing with clean water. Observe all safety precautions. It is important when using solvent based materials or solvents to keep away from open flame or ignition source.

**PLEASE REFER TO MATERIAL SAFETY DATA SHEET FOR FURTHER FIRST AID INFORMATION.
FOR CHEMICAL EMERGENCY, CALL CHEMTREC (DAY OR NIGHT) 800 424-9300.**